

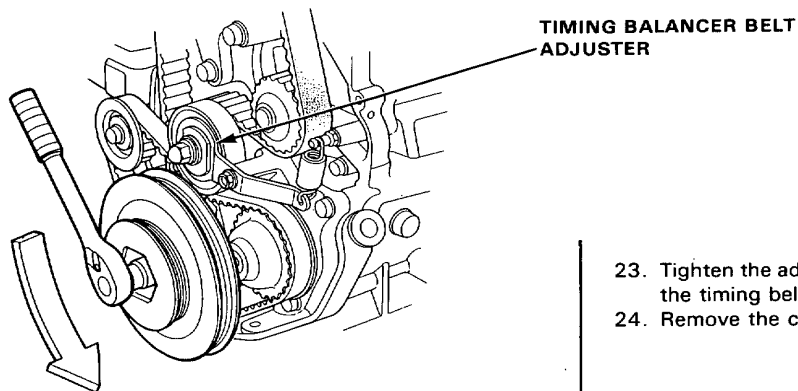
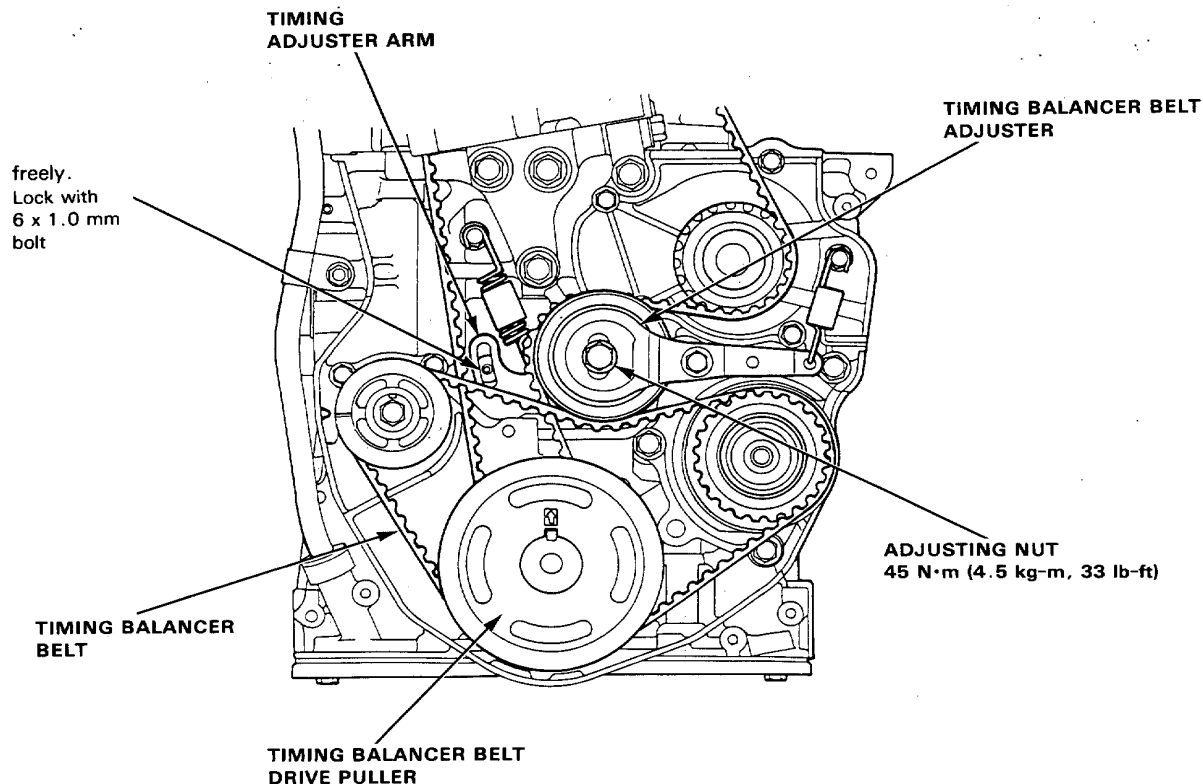
20. After adjusting the belt tension, lock the timing belt adjuster arm with the 6 x 10 mm bolt used to tighten timing belt lower cover.

21. Loosen the adjusting nut and check that the timing balancer belt adjuster moves freely.

22. Turn the crankshaft pulley about one turn; tighten the adjusting nut (adjustment is completed).

**NOTE:** Do not apply tension on the tensioner when tightening the adjusting nut as the tensioner is spring loaded.

**CAUTION:** Do not apply excessive tension to the timing balancer belt. It is designed to operate with smaller tension than those of other belts.



23. Tighten the adjusting nut and the 6 x 1.0 mm bolt from the timing belt adjuster arm.

24. Remove the crankshaft pulley.

(cont'd)